

RENAULT 5

Type

Sub-section

B40

56

C40

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This note cancels and supersedes Technical Note 113 of July 1987

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FITTING SILL SKIRTS**Basic Manual: M.R. 258**

"The repair methods given by the manufacturer in this document are based on the technical specifications current when it was prepared.

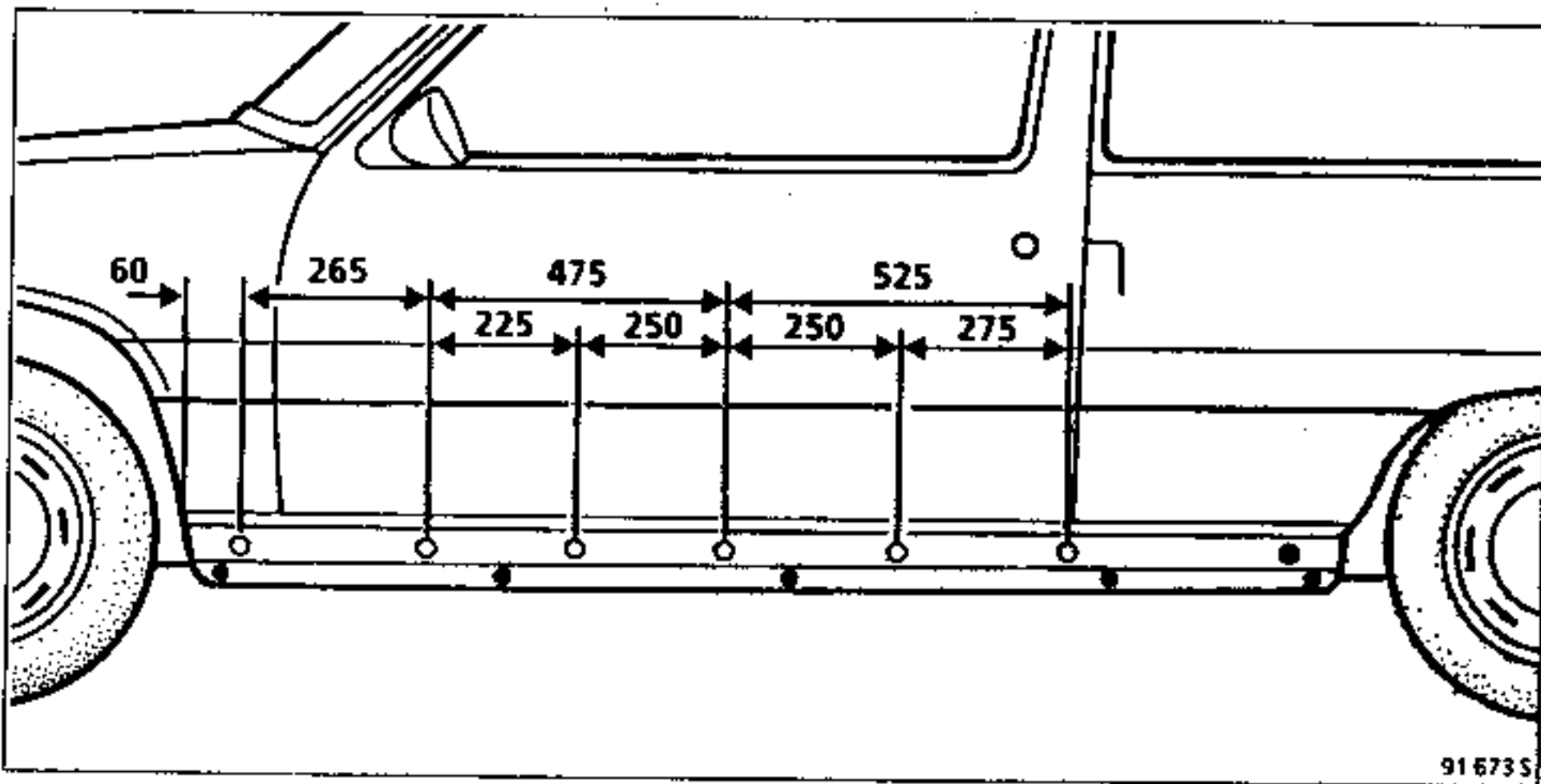
The methods may be modified as a result of changes introduced by the manufacturer in the production of the various component units and accessories from which his vehicles are constructed".

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Sill skirts

NOTE: The dimensions given below should enable you to make up a drilling jig locally for the studded holes ○; the ● holes are to be countersunk once the skirt has been fitted.

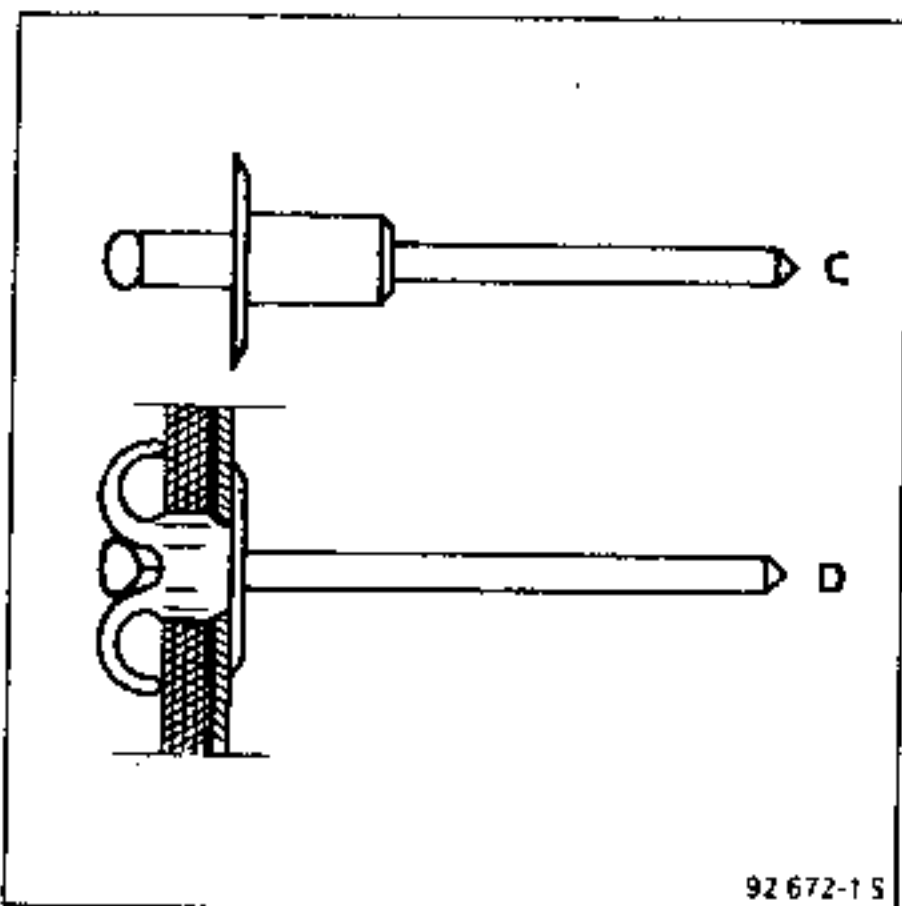
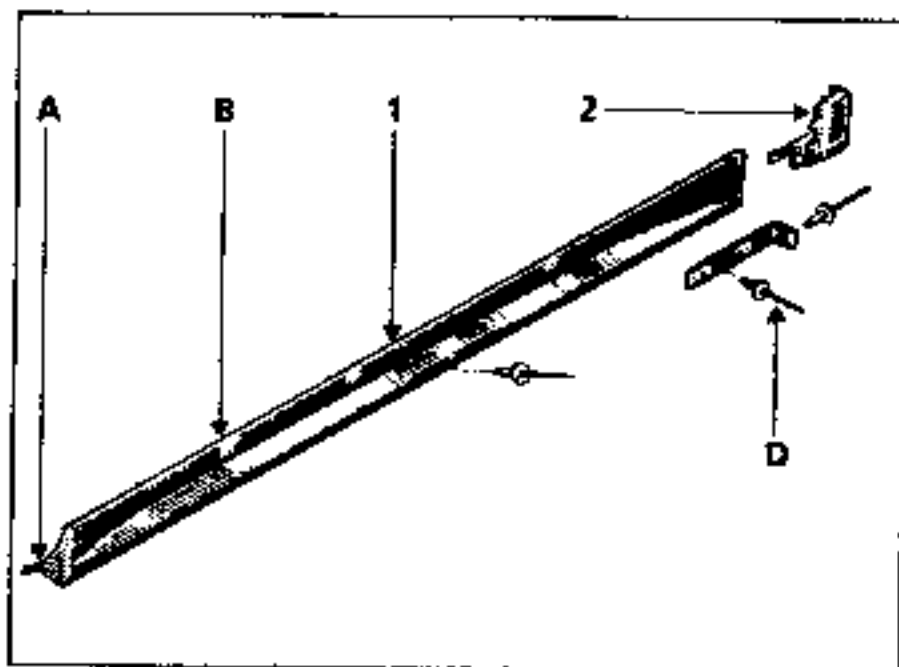


- → 5 mm dia. for type C riveted stud part no. 77 03 072 258 (per unit)
- → 5 mm dia. for an open head D type rivet part no. 77 01 417 223 (bag of 30)

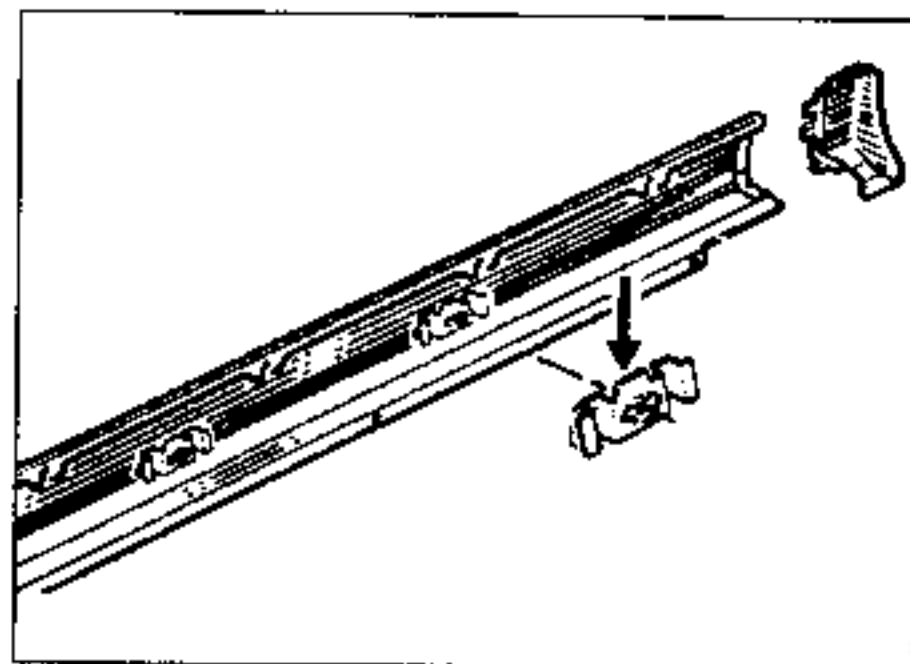
Sill skirts

FITTING INSTRUCTIONS

- 1/ Fit the component (1) so that it contacts the front wing at (A), then press at (B) with the palms of your hands to engage the clips on the C type rivets.
- 2/ Secure the bottom of component (1) using the D type rivets.
- 3/ Fit in place component (2) then secure it at the rear by a D type rivet.

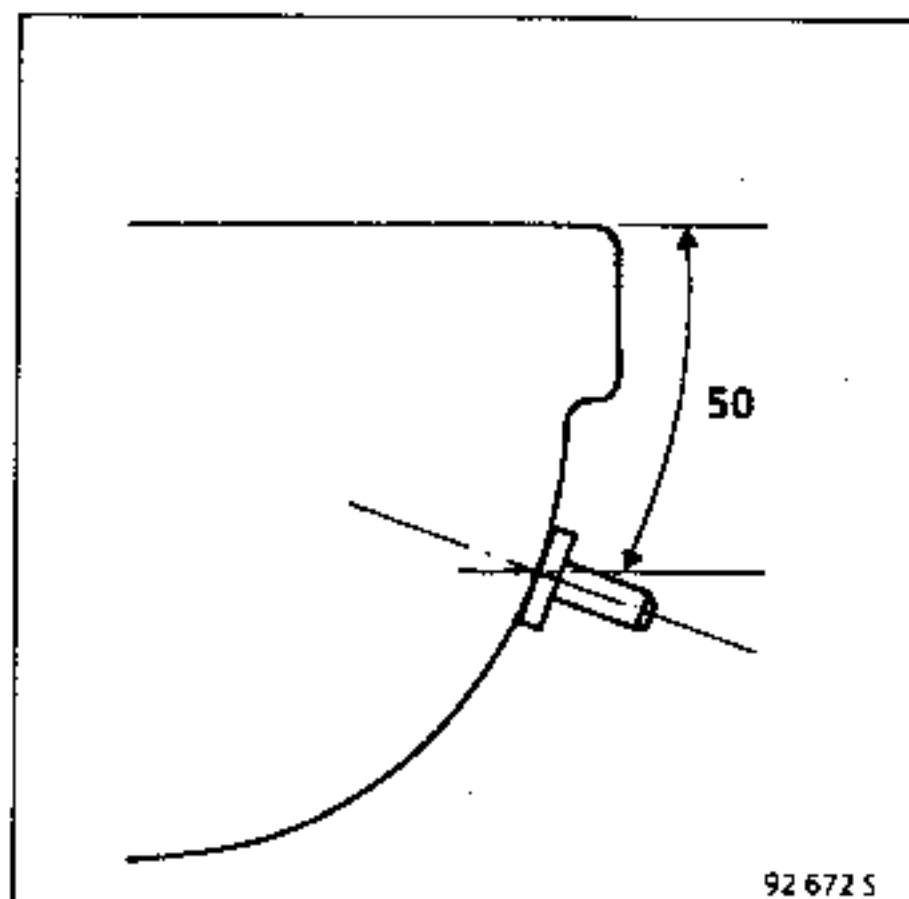


92 672-1 S



Direction for mounting the clips

SECTION F



92 672 S

ADVICE CONCERNING ANTI-CORROSION

1 - Replacing a sill:

Drill all the holes to the dimensions given above before painting.

2 - Fitting components to a production vehicle which is not equipped with them as standard

After drilling the mountings, coat the edges of the holes with anti-corrosion mastic.

Spray through the holes with a hollow section protection product to prevent corrosion from the drill swarf.