

**RENAULT 5**

Type

Sub-section

X40

X

41

41

MODIFICATION TO REAR CROSS-MEMBERS UNDER FRONT SEAT

Basic Document: M.R.258

Modification of the rear cross-members
under the front seat.

Type of modification:

Relocation of the seat mounting
anchorage

Previous distance between axes: 150 mm

New distance between axes: 360 mm

When operation should be performed:

Replacement of the body shell or
replacement of the cross-member

Parts required:

Strengthening Part No 77 00 796 855 (4)

4mm diameter rivet Part No 77 03 072 152 (4)

"The repair methods given by the manufacturer
in this document are based on the technical
specifications current when it was prepared.

The methods may be modified as a result of changes
introduced by the manufacturer in the production
of the various component units and accessories
from which his vehicles are constructed".

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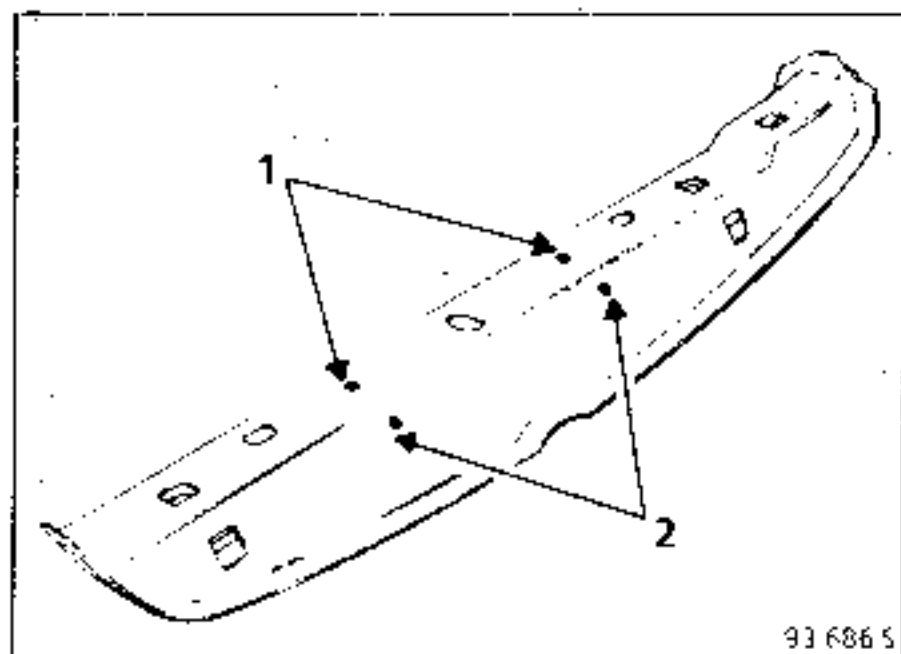
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LOWER STRUCTURE

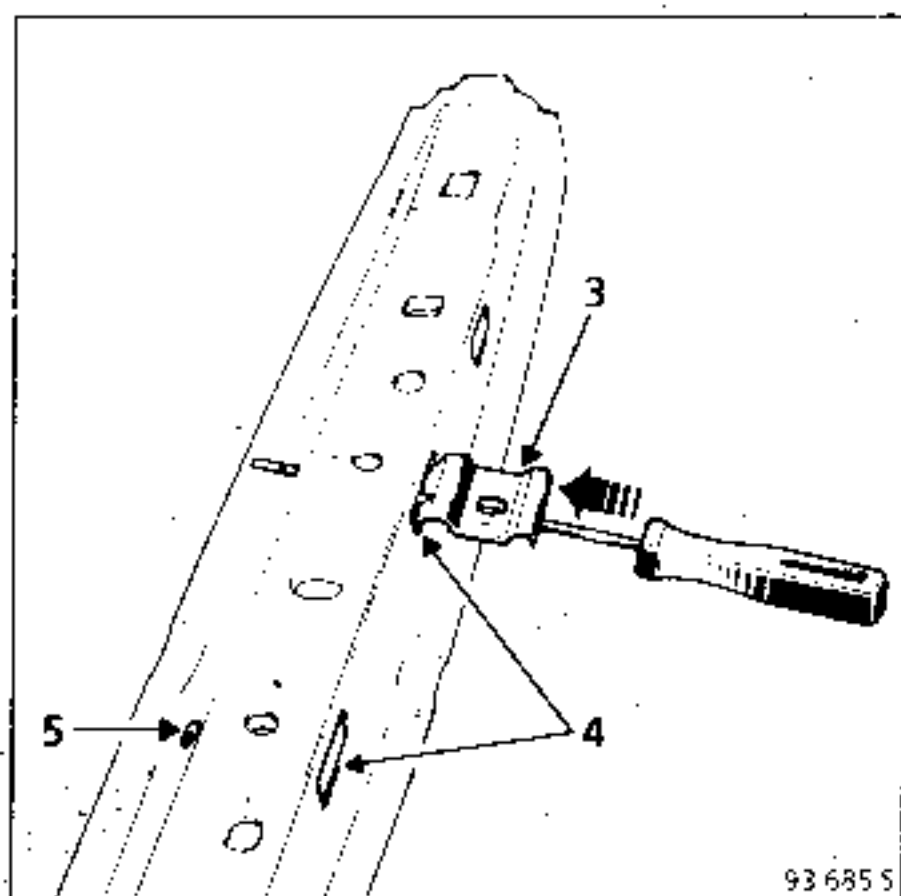
Centre floor panel - rear cross-member under front seat

IF BODY SHELL IS REPLACED

Before painting



Drill the two indents (1) to 10.5 mm diameter and the two indents (2) to 4.5 mm diameter.



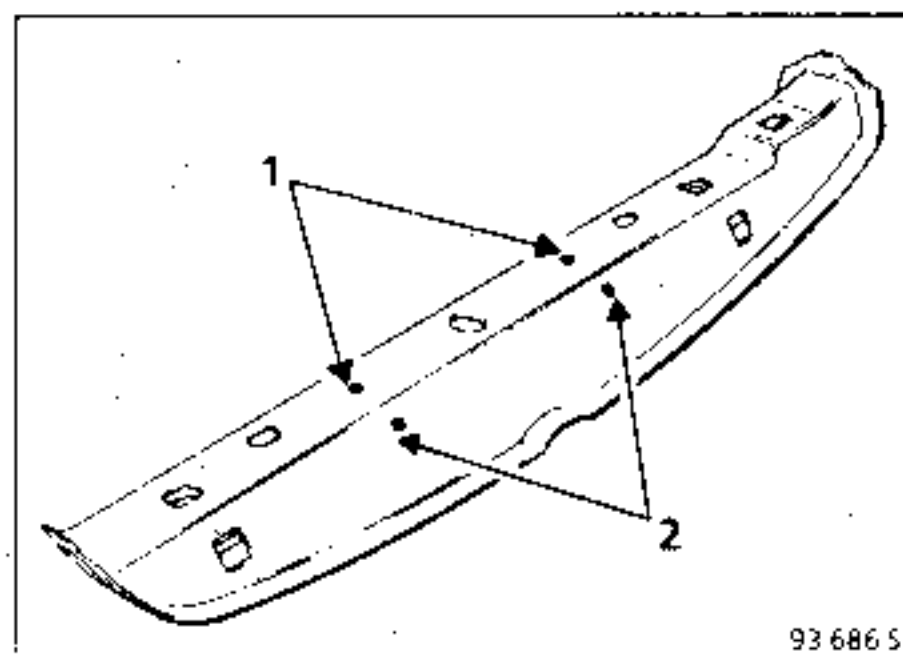
Using a long thin screwdriver, as a guide, insert strengtheners (3) in the cross-member through slots (4).

Hold them in place using clamps.

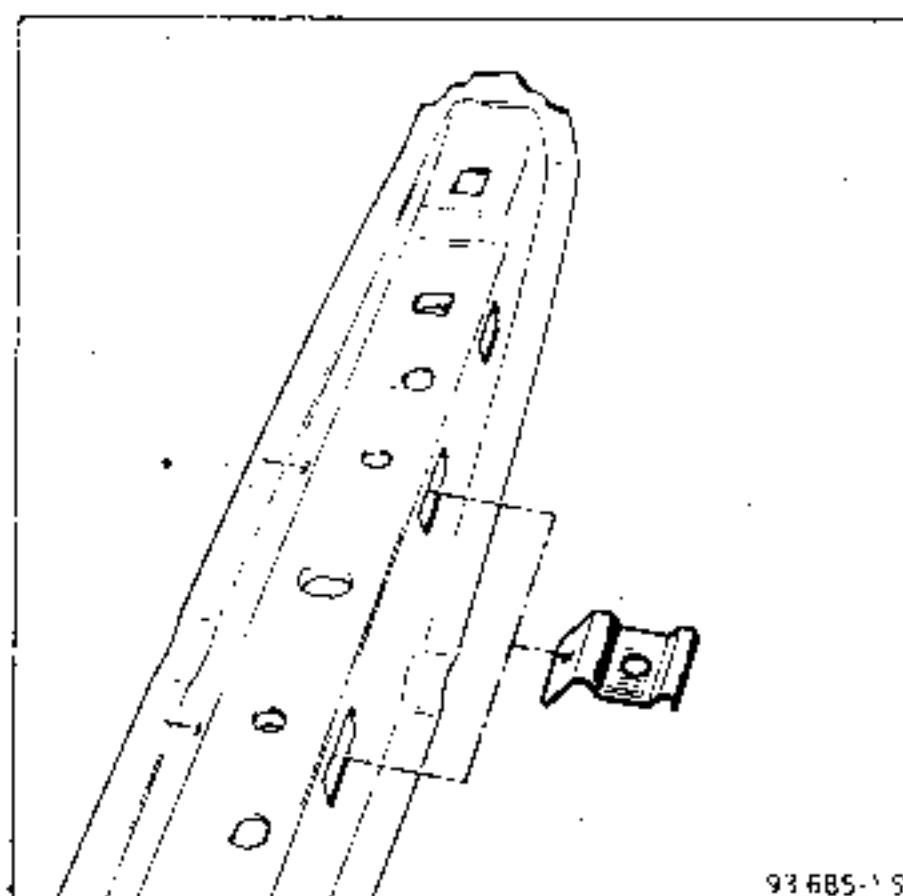
Secure the strengtheners using rivets (5).

IF A CROSS-MEMBER IS REPLACED

Before welding



Drill the two indents (1) to 10.5 mm diameter and the two indents (2) to 4.5 mm diameter.



Fit the strengtheners in place in the cross-member and secure them using 4 mm diameter rivets.