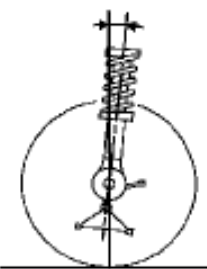
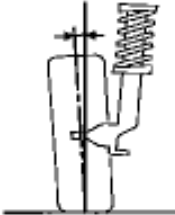
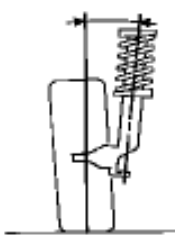
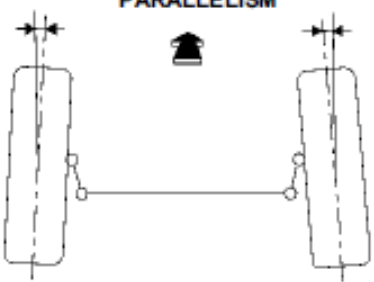



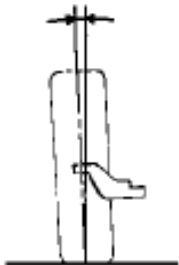
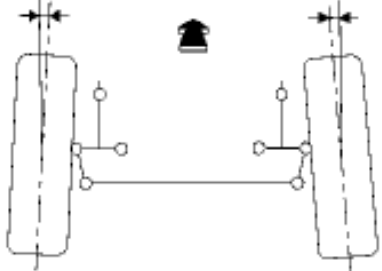

Phase 1 Front

ANGLES	VALUES	POSITION OF FRONT AXLE	ADJUSTMENT
<b>CASTOR</b>  93012-1S	$+ 5^{\circ} \pm 30'$  Max. right/left difference = $1^{\circ}$	UNLADEN	NOT ADJUSTABLE
<b>CAMBER</b>  93013-1S	$- 0^{\circ} 45' \pm 20'$  Max. right/left difference = $1^{\circ}$	UNLADEN	NOT ADJUSTABLE
<b>PIVOT</b>  93014-1S	$13^{\circ} \pm 30'$  Max. right/left difference = $1^{\circ}$	UNLADEN	NOT ADJUSTABLE
<b>PARALLELISM</b>  A-17279	(For 2 wheels) toe-in  $+ 0^{\circ} 30' \pm 10'$	UNLADEN	Adjustable by rotating track rod sleeves  1 turn = $30'$ (3 mm)
<b>POSITION FOR TIGHTENING RUBBER BUSHES</b> 	-	UNLADEN	-

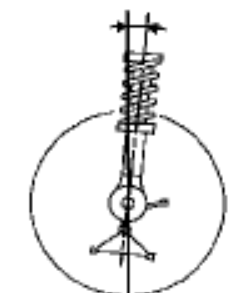
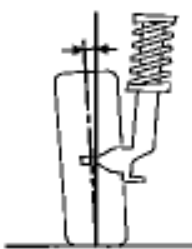
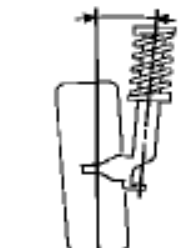
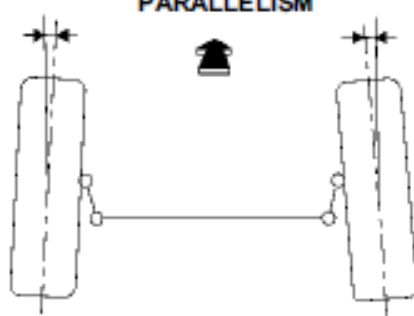
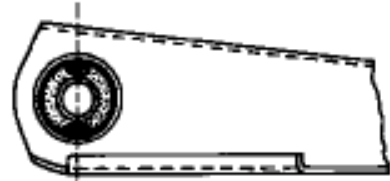
## VALUES AND SETTINGS

### Rear axle geometry checking values

**07**

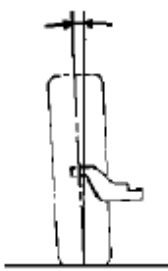
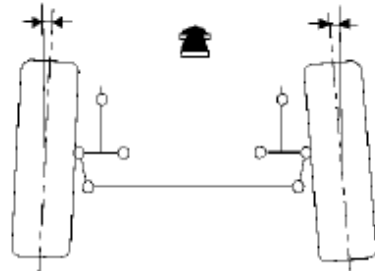
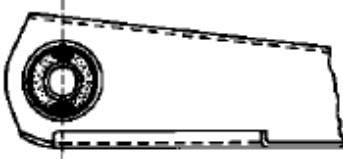
ANGLES	VALUES	POSITION OF REAR AXLE	ADJUSTMENT
<b>CAMBER</b>  93013-2S	- 1° 30' ± 20'	UNLADEN	NOT ADJUSTABLE
<b>PARALLELISM</b>  A-17280	(For 2 wheels) toe-in + 0° 45' ± 10'	UNLADEN	Adjustable by turning the connecting bar sleeves 1 turn = 1° (6 mm)
<b>POSITION FOR TIGHTENING RUBBER BUSHES</b>  8160381	-	UNLADEN	-

# Phase 2 Front

ANGLES	VALUES	POSITION OF FRONT AXLE	ADJUSTMENT
<b>CASTOR</b>  93012-1S	$+6^{\circ} \pm 30'$  Max. right/left variance = $1^{\circ}$	UNLADEN	NOT ADJUSTABLE
<b>CAMBER</b>  93013-1S	$-0^{\circ} 45' \pm 15'$  Max. right/left variance = $1^{\circ}$	UNLADEN	Adjustable by acting on the shock absorber bolts (B) (see page 30A-1)
<b>PIVOT</b>  93014-1S	$13^{\circ} \pm 30'$  Max. right/left variance = $1^{\circ}$	UNLADEN	NOT ADJUSTABLE
<b>PARALLELISM</b>  A-17279	(For 2 wheels) toe-out $-30' \pm 15'$  $4 \text{ mm} \pm 1$	UNLADEN	Adjustable by rotating track rod sleeves  $1 \text{ turn} = 30'$ (3 mm)
<b>POSITION FOR TIGHTENING RUBBER BUSHES</b>  9400004	-	UNLADEN	-

## Rear axle geometry checking values

**30A**

ANGLES	VALUES	POSITION OF REAR AXLE	ADJUSTMENT
<b>CAMBER</b>  63013-2S	-1° 30' ±20'	UNLADEN	Adjustable by acting on the shock absorber bolts (B) (see page 30A-4)
<b>PARALLELISM</b>  A-17280	(For 2 wheels) toe-in +0° 30' ±15' 4 mm ±1	UNLADEN	Adjustable by turning the connecting bar sleeves 1 turn = 1° (6 mm)
<b>POSITION FOR TIGHTENING RUBBER BUSHES</b>  61603S1	-	UNLADEN	-

**Note:**

The camber can be adjusted on the front and rear axles by the action of tilting the stub-axes on the shock absorber lower bolt (B) (see pages 30A-1, 30A-4).

The maximum value that can be set between travel limits is 1° 30'.